



# SIMCO ION™

An ITW Company

## BONDLINE

STATIC CONTROL SOLUTIONS

# Point-of-Use Ionizing Blower

## MODEL 6432e

Simco-Ion's Point-of-Use Ionizing Blower Model 6432e controls static discharge in assembly, inspection and packaging areas. The Model 6432e can also be used in-tool to control static build-up problems such as product contamination, material mishandling or microprocessor lock-up.

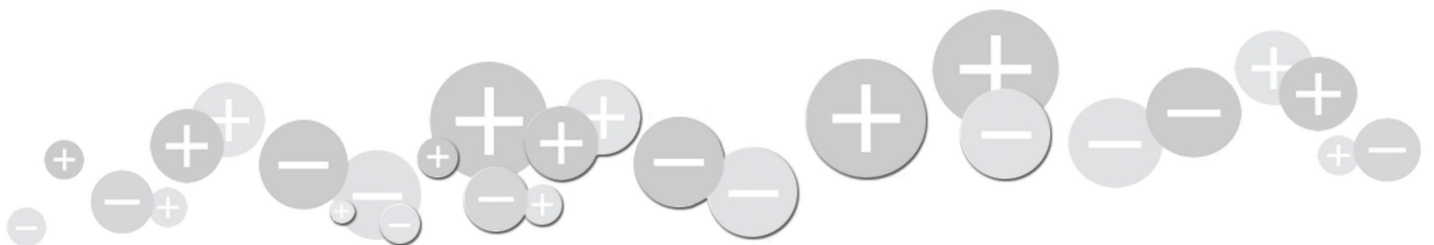
IsoStat technology provides several useful benefits for the 6432e blower. It's small size, and ability to operate in balance without grounding wires or cables allows easy and quick installation and setup. The blower's internal emitter points are electrostatically shielded to eliminate field-induced charging. Steady-state DC operation provides fast discharge with low airflow for greater operator comfort.

### Features

- IsoStat® technology
- Steady-state DC ion emission
- 24 VDC or 24 VAC input power
- Facility Monitoring System (FMS) interface
- Operational failure alarm
- Small footprint design with in-tool stand or benchtop stand

### Benefits

- Intrinsically balanced; no calibration needed
- Minimum ion recombination provides maximum static control
- Convenient power options, well-provided AC or tool-provided DC
- Faster response to ionization failure with notification through tool or facility monitoring system
- Provides visual notification of any operational failures
- Occupies little work or tool space; cleanroom-compatible (minimizes disruption of laminar flow)



Specifications	
<b>Input Voltage</b>	24 VDC (±10%), 6W max or 24 VAC (±10%), 50-60 Hz, 6W max
<b>Discharge<sup>1</sup></b>	±1000-100V <4 sec @ 1' (30 cm) with 24 VAC (<5 sec @ 1' (30 cm) with 24 VDC)
<b>Balance</b>	±20V @ 1' (30 cm) away
<b>Ion Emission</b>	Steady-state DC
<b>Emitters</b>	Tungsten wire emitter points; internally shielded
<b>Airflow</b>	49 cfm (typ)
<b>Cleanroom Class</b>	Meets ISO 14644 Class 5 (Fed Std. 209E Class 100)
<b>Ozone</b>	<0.005 ppm (typ)
<b>Indicators</b>	Green POWER and red ALARM LEDs
<b>Mounting</b>	Small in-tool bracket/stand (1.8" x 5.1"/45 x 129 mm); large benchtop stand (4.1" x 5.1"/108 x 129 mm); both with 1/4" mounting hole and 10-32 truss head screws
<b>Dimensions</b>	5.3"H x 5.0"W x 2.5"D (133 x 127 x 63 mm); small bracket base is 1.8" (45 mm); large stand base is 4.1" (108 mm)
<b>Weight</b>	21 oz (595g) with benchtop stand
<b>Warranty</b>	2-year warranty
<b>Certifications</b>	
Transformer 14-1420-01	
<b>Input Voltage</b>	120 VAC ±10%, 60 Hz
<b>Output Voltage</b>	24 VAC, 60 Hz @ 500 mA, ±5%
<b>Dimensions</b>	3.0"H x 1.9"W x 1.6"D (76.5 x 48.5 x 40 mm)
<b>Weight</b>	0.9 lb (0.4 kg)
<b>Certifications</b>	
Transformer 14-1430-01	
<b>Input Voltage</b>	230 VAC ±10%, 50 Hz
<b>Output Voltage</b>	24 VAC, 50 Hz @ 500 mA, ±5%
<b>Dimensions</b>	3.2H x 2.2W x 1.9"D (81.5 x 56.5 x 48.5 mm)
<b>Weight</b>	0.9 lb (0.4 kg)
<b>Certifications</b>	
AC Adapter 14-1322	
<b>Input Voltage</b>	120-240 VAC ±10%, 50/60 Hz
<b>Output Voltage</b>	24 VDC @ 400 mA
<b>Dimensions</b>	1.4"H x 2.1"W x 3.4"L (36 x 53 x 86 mm)
<b>Weight</b>	0.25 lb (0.11 kg)
<b>Certifications</b>	

1. Tested in accordance with ANSI/ESD STM3.1-2015.

## Enhanced Features

The Model 6432e offers both an alarm LED on the front of the blower that indicates a high voltage circuitry failure, and a five-pin facility monitoring system (FMS) interface. The FMS interface provides a 4-20 mA current loop and relay output connection. Together with the 24 VDC input connection, the FMS output is situated on a convenient terminal block, designed for easy integration with your process equipment.



## Power Options

For increased flexibility, the Model 6432e Blower can be directly powered by process equipment or 24 VDC/VAC power to fit the needs of your environment. For 100-120 VAC input power, use transformer #14-1420-01; for 230 VAC, use #14-1430-01; and for applications where DC input power is preferred, use #14-1322 or another 24 VDC source (performance will be reduced using DC power).



The Model 6432e is offered either with a smaller in-tool stand (shown here) or a larger benchtop stand, shown in the photo on the front of the datasheet.

## Ordering Information

<b>92-6432e-US</b>	6432e Ionizing Blower; benchtop stand; 120 VAC to 24 VAC transformer
<b>91-6432e</b>	6432e Ionizing Blower with alarm indicator light and FMS
<b>32-6433</b>	Benchtop stand
<b>32-6434</b>	In-tool stand
<b>14-1420-01</b>	Wall Transformer, 120V/24 VAC 500 mA, 5.5 x 2.1 x 12 mm plug, 6 ft (1.8m) cord, US
<b>14-1430-01</b>	Wall Transformer, 230V/24 VAC 500 mA, 5.5 x 2.1 x 12 mm plug, 6 ft (1.8m) cord, EU
<b>14-1322</b>	24 VDC 120/230V 50/60 Hz AC-DC Adapter
<b>18-20285</b>	Wall Outlet Connector for 14-1322, US/JP
<b>18-20286</b>	Wall Outlet Connector for 14-1322, UK
<b>18-20287</b>	Wall Outlet Connector for 14-1322, EU
<b>18-20288</b>	Wall Outlet Connector for 14-1322, CN

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